



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-738-011
Job Sheet 174055



Part No: D412-738-011

Job Qty: 1 ea

Part Name: Aircraft Disabling Device



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:D Removed Manufacturing 06-03-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/30/18	0.00	0.00	Start Up Stores/Pkg-1		6 MAR 12 2018
110	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging1-4		6 MAR 12 2018
120	QC	1 pcs		3/30/18	0.00	0.00	QC4		3.50 Smb
125	DC	1 pcs		3/30/18	0.00	0.00	DC		Smb
130	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-2		Smb
140	QC21-FG	1 Ea		3/30/18	0.00	0.00	QC21		21 MAR 14 2018 fgl03

Part Op 125 - Photocopy bluefile and create labels per PPP D412-738-011 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: _____

Ensure that keys are attached to D3368-041 and D3393-041 D3368-041 Key Numbers D3393-041 Key Numbers

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3393-041	Battery Lock	1 Ea (1 ea)	90-Start up Operation	
D3368-041	Tail Rotor Pedal Lock	1 Ea (1 ea)	120-QC	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3393-041	1	8	0
120-QC	D3368-041	1	2	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 1:38 PM dart.lacelle.linda



Container No: S049969



Part: D412-738-011

Job No: 174055

Serial No/Batch: S049969

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001556	S049966	D3368-041	Tail Rotor Pedal Lock	F161730	ST496	1
001556	S049968	D3393-041	Battery Lock	S009342	ST501	1

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/12/18 8:03 AM dart.quirion.sonia